

# Chisels

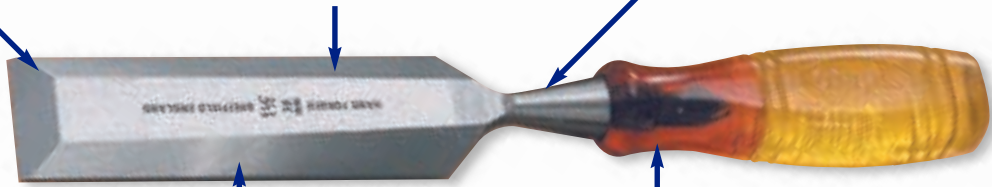
Chisels

Gauges



# MARPLES® CHISELS

- Extra annealing creates an even carbide distribution for a hard to blunt, easy to sharpen edge
- Hardened and tempered up to the last 1" / 25 mm for a long working life
- Sturdy neck and bolster for strength and shock absorption
- One piece forging for strength and resilience
- Large strong tang keeps the handle firmly attached



M373/1-1/2

Some chisel manufacturers produce their blades in two pieces, welding the tang to the blade after forging. MARPLES Chisel blades, by contrast, are solid, one piece forgings from tip to tang, giving them complete structural integrity

Put very simply, a chisel blade is created by heating a bar of carbon rich steel to 1200°C and forging it

into shape under a 500 kg, pneumatic hammer. It is then trimmed, hardened, tempered, tested, ground and sharpened ready for use

An additional annealing process is applied, which ensures that the carbide in the steel is smoothly distributed throughout the body of the blade. This produces a cutting edge which is slow to blunt yet easy to re-sharpen

All blades are hardened and tempered up to the last 1" / 25 mm. You can literally re-sharpen it up to the last inch, extending its useful working life and giving you more value for your money

## "Splitproof" Bevel Edge Chisels

### "Splitproof" Handles

The shape of the cellulose acetate butyrate handle is designed for firm gripping for robust work but is equally suitable for light delicate jobs. Guaranteed "Splitproof", this handle is virtually indestructible. Can be struck with a hammer. Ideal for the construction worker



M373

### Bevel Edge

Originally developed for fine cabinet work, dovetailing and chiselling where clean cuts in angled corners are necessary. Now the most popular blade

Blade Width	Bulk Stock #
1/8"	M373/-1/8
1/4"	M373/-1/4
3/8"	M373/-3/8
1/2"	M373/-1/2
5/8"	M373/-5/8
3/4"	M373/-3/4
1"	M373/1
1-1/4"	M373/1-1/4
1-1/2"	M373/1-1/2
2"	M373/2
1/4", 1/2", 3/4", 1" - Set of 4	M373/S4
1/4", 3/8", 1/2", 3/4", 1" - Set of 5	M373/S5
1/4", 3/8", 1/2", 3/4", 1", 1-1/4" - Boxed - Set of 6	M373/SB6
Chisel Set "Splitproof" w/ Denim Roll 11 pcs	M373/LR11
Chisel Set "Splitproof" w/ Leather Roll 11 pcs	M373/R11



# MARPLES® CHISELS

## BLUE CHIP® Bevel Edge Chisels



M444



M444/S3

### Blue Chip Handles

This handle style is the most popular. The "rounded square" cross section fits comfortably in the hand making the chisel easy to control regardless of the angle of the blade

### Bevel Edge

The Bevel Edge is now the most popular type of general purpose chisel. It is used for chamfering, dovetailing and making clean cuts in tight corners where a firmer chisel would jam



M444/SB6

Blade Width	Bulk Stock #
1/8"	M444/-1/8
1/4"	M444/-1/4
3/8"	M444/-3/8
1/2"	M444/-1/2
5/8"	M444/-5/8
3/4"	M444/-3/4
1"	M444/1
1-1/4"	M444/1-1/4
1-1/2"	M444/1-1/2
2"	M444/2
1/2", 3/4", 1" - Set of 3	M444/S3
1/4", 1/2", 3/4", 1" - Set of 4	M444/S4
1/4", 3/8", 1/2", 3/4", 1" - Set of 5	M444/S5
1/4", 3/8", 1/2", 5/8", 3/4", 1" - Boxed - Set of 6	M444/SB6



M313

## "Splitproof" Firmer Chisels

### "Splitproof" Handles

Designed to absorb repeated hammer blows. The "Splitproof" handle is ideal for all types of hard demanding woodwork in the shop or on the building site. If you break a "Splitproof" handle, the complete chisel will be replaced. The shape of the cellulose acetate butyrate

handle is designed for firm gripping for robust work but is equally suitable for light delicate jobs

### Firmer

The original shape blade is particularly useful for rough and heavy work and especially the cutting of housing joints or grooves, where it is important to keep an edge of 90 degrees

- Designed for heavier work than the bevel edge. This includes grooving with 90° edges or, any situation where undercutting needs to be avoided

Blade Width	Bulk Stock #
1/4"	M313/-1/4
3/8"	M313/-3/8
1/2"	M313/-1/2
5/8"	M313/-5/8
3/4"	M313/-3/4
1"	M313/1
1-1/4"	M313/1-1/4
1/4", 1/2", 3/4", 1"	M313/S4



# MARPLES® CHISELS

## BLUE CHIP® Firmer Chisels

### Blue Chip Handles

Slightly squared the special polypropylene handle gives a comfortable grip for continuous use with minimal fatigue. Designed for use with a mallet but can be occasionally struck with a hammer. Our most popular handle style

### Firmer

The Firmer blade many years ago was the only chisel that could be purchased. Today this strong, thick blade with its deep straight sides is used for heavy roughing-out and grooving



Blade Width	Bulk Stock #
1/4"	M333/-1/4
3/8"	M333/-3/8
1/2"	M333/-1/2
5/8"	M333/-5/8
3/4"	M333/-3/4
1"	M333/1
1/4", 1/2", 3/4", 1" - Set of 4	M333/S4

## Boxwood Bevel Edge Chisels

### Boxwood Handles

All boxwood used for MARPLES chisels is plantation grown. The even, close grain and light coloring gives the handle its attractive appearance and great feel. The sturdy brass ferrule helps prevent the durable handle from splitting. It has the traditional carver shape. A wooden mallet is the recommended striking tool

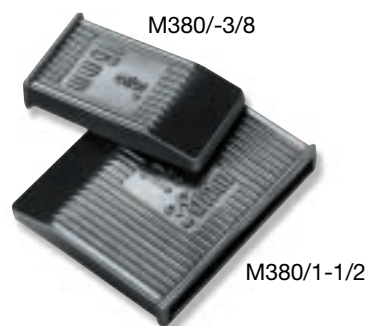
### Bevel Edge

Now the most popular blade, it was originally designed for fine cabinet work. Used for dovetailing and chiseling where clean cuts in angled corners are necessary, it won't jam like a firmer chisel



Blade Width	Bulk Stock #
1/8"	M377/-1/8
1/4"	M377/-1/4
3/8"	M377/-3/8
1/2"	M377/-1/2
5/8"	M377/-5/8
3/4"	M377/-3/4
1"	M377/1
1-1/4"	M377/1-1/4
1-1/2"	M377/1-1/2
2"	M377/2

# MARPLES® CHISELS AND CARVING TOOLS



## Chisel Guards

- To protect the cutting edge and keep your chisel safe, chisel guards are available for all bevel edge and firmer chisels up to 1-1/2" blade width

Blade Width	Bulk Stock #
1/8"	M380/-1/8
1/4"	M380/-1/4
3/8"	M380/-3/8
1/2"	M380/-1/2
5/8"	M380/-5/8
3/4"	M380/-3/4
7/8"	M380/-7/8
1"	M380/1
1-1/4"	M380/1-1/4
1-1/2"	M380/1-1/2



## Mallets

### Carvers Mallet

Well balanced mallet with round beechwood head to provide constant striking surface and ash handle to absorb shock. Head diameter is 4"

### Joiners Mallet

Constructed of beechwood head and ash shaft

Description	Bulk Stock #
Joiners Mallets	MR7715
Carving and Sculpting Mallet	M204

Description	Bulk Stock #
Leather Roll w/o Chisels	10-456

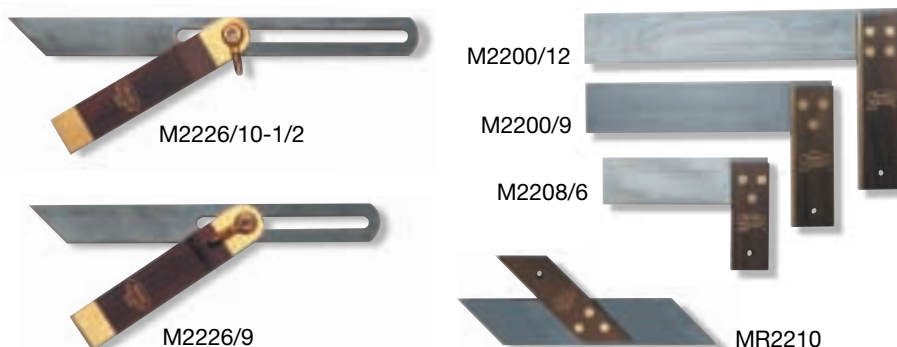
## Leather Chisel Roll

- The leather roll is a fine accessory for holding/storing your MARPLES chisel set. This is constructed of durable leather and can hold a complete set of chisels. Eleven chisels in all

# MARPLES® GAUGES AND CARVING TOOLS

## Squares & Bevels

- All MARPLES squares are tested three times for accuracy. Blades are made of hardened steel and secured by three steel washers with brass rivets. The handles are made of MARPLES plantation grown rose-wood providing not only high quality but also a visible expression of superiority of MARPLES products



Description	Bulk Stock #
6" Tri-Square; Deluxe Brass Face	M2200/6
9" Tri-Square; Deluxe Brass Face	M2200/9
12" Tri-Square; Deluxe Brass Face	M2200/12
6" Tri-Square	MR2208/6
9" Tri-Square	MR2208/9
10" Miter Square	MR2210
9" Sliding Bevel	MR2226/9
10-1/2" Sliding Bevel	M2226/10-1/2

## Gauges

- MARPLES gauges are fitted with hardened steel spurs. The hole in the stock is carefully broached to match the stem's contour, and, (with the exception of the MR2049) the gauges are fitted with a polyester friction pad between the thumb screw and stem to ensure a smooth sliding action



Description	Bulk Stock #
Marking Gauge; Economy w/ Plastic Thumbscrew	MR2049
Marking Gauge; Deluxe Brass Thumbscrew, Brass Facing	M2050
Cutting Gauge; Hardened Steel Blade	M2083
Mortice & Marking Gauge; Single Spur Top, Double Spur Base, Brass Slide	M2153
Mortice & Marking Gauge; Deluxe; Adjusted Slide and Brass Facing	M2154

## Cabinet Scrapers

- The cabinet scraper removes fine shavings from wood giving a very smooth finish. Unlike an abrasive, it does not produce dust which can clog the grain. The scrapers are made from hardened, tempered and polished carbon tool steel
- They can be easily sharpened with a file



Description	Bulk Stock #
5" x 2-1/2" Rectangle	M2450
6" x 3" Rectangle	M2451
Gooseneck	M2452
Hollow	M2453
4 pc Set	M2454/S4